In-Line and Roll Fed Thermoformers For New or Retrofit Applications

Overview

The FACTS Total Thermoformer Control (TTC) solution controls the entire extrusion line and in-line thermoforming machine. From the feed system, co-extruders, main extruder, melt pump, roll stand, to the Thermoformer we control the entire process. Our solution regulates temperatures, speeds, pressures, heating, cooling, position, feed system, and performs all the line sequencial logic and algorithms for the entire process. Including our SME Gauge to measure material thickness improves thermoforming quality and consistency. A touch screen HMI gives the operator control of the process.

Benefits and Savings

- Same part, Every time
  - Increase your part to part accuracy and quality with smart oven controls
  - Reduce scrap from out of tolerance product

- No Obsolescence

- Energy Conservation
  – Lower energy costs
  – Increase productivity
  – Shorten oven cycle times

In-Line Thermoformers

The In-Line Thermoforming systems (TTC) controls the indexer, loading suction cups, rotary index, oven or reheat tunnel heaters and cooling blower, platen positioning, vacuum pump, pressure, and valves, air pressure, eject valves, platen open close, and platen up down controls. The trim press and unload systems are typically stand alone systems. FACTS has experience with vacuum and pressure thermoforming processes. Our systems produce part consistency and high quality. The value of our solution can be seen in the product quality, consistency, faster startup times between products, recipe control, reduced material scrap, and the improved efficiency of the line.

Roll Fed Thermoformers

The FACTS TTC can be applied to Roll Fed Thermoformers to improve your quality, increase productivity, and manufacture consistent product.

Host

Our Host will collect line data and send it to higher level computer systems for archiving and analysis. Our system will reduce scrap, improve quality, reduce energy consumption, and control oven temperature zones better.

FACTS, Inc.
2737 Front Street
Cuyahoga Falls, Ohio 44221
T: (330) 928 2332
F: (330) 928 3018
wwwFACTS-INC.com
The Solution for Total Thermoformer Control

Enterprise Information Systems

Level 4
ERP/MRP Systems

Level 3
Quality  Engineering  Plant Manager  Accounting  Manufacturing

Level 2
Analysis  Reports
Testing laboratory  Host TIM 3001  Expert System

Level 1
Process Control
Factory Floor  Line #1  Line #2  Line #3

INLINE THERMOFORMER LINE #2

<table>
<thead>
<tr>
<th>Gear Pump RPM</th>
<th>Setpt</th>
<th>Targ</th>
<th>Actual</th>
<th>All Heats ON</th>
<th>Feeders ON</th>
</tr>
</thead>
<tbody>
<tr>
<td>45.0</td>
<td>------</td>
<td>45.0</td>
<td>rpm</td>
<td></td>
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</tr>
<tr>
<td>175.0</td>
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<td>48.0</td>
<td>48.0</td>
<td>ft/m</td>
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</tbody>
</table>

GO TO SPEEDS  E-STOP

Shots Per Min 15.4

* Former Ready

MoldCh1PmpLoPSI
MoldCh1PmpHiPSI
MainEx Vac Pump
MainEx Cool Pmp

(A-001-A) BASE PROD CODE

Prev  Next  Change  Display  Speed  Submenu
Page    Page   Set Point  Alarms  System  #1