

ON-CAL 3 is a precision gauge for the measurement of calendered materials, such as rubber, vinyl and other non-metallic polymers.

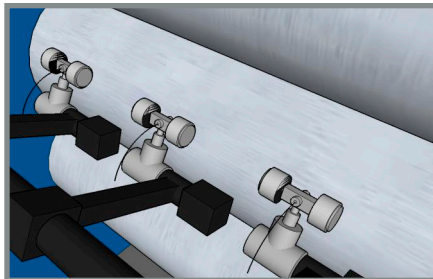


It is a contact measurement gauge that incorporates automatic zero-calibration to maintain high accuracy.

## On Calender Mounting

### On-Calender MOUNTING means on Spec production.

The small size and low profile of the ON-CAL 3 gauge head permits mounting on the calender near the roll nip for an extremely short transport delay. This means rapid updates of automatic corrections or even manual corrections. Product can be brought into specification quickly and held on specification to minimize start-up scrap and to assure continued production quality.



## Integration into Calender Control

The ON-CAL 3 gauge can be used as a stand alone gauge for monitoring only applications, or as part of the **FACTS** 1600 Series Total Calender Gauge Control System.

Typical installations incorporate an ON-CAL 3 gauge near each edge of each product sheet. An additional gauge is often placed in the center of each product sheet and used as the basis for automatic or manual adjustment of roll straightening and/or cross axis for control of product center gauge.

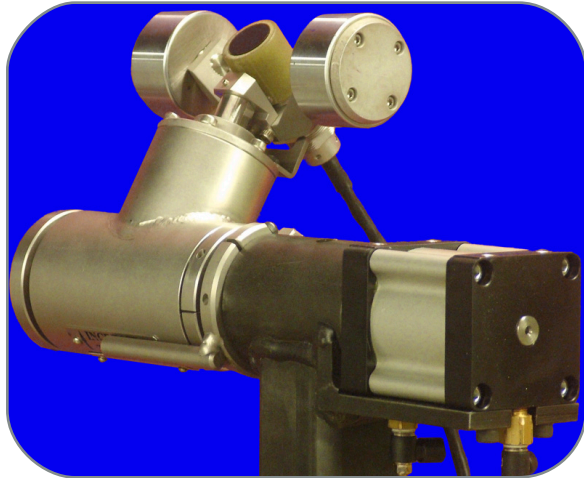
## Features

- ▣ High Accuracy
- ▣ Non Nuclear
- ▣ Small Size/Low Profile
- ▣ Simple Intuitive Operation
- ▣ Multiple Mounting Options
- ▣ Low Cost of Ownership
- ▣ Low Maintenance Costs
- ▣ Full Auto Zero on Calender
- ▣ Stand Alone or Fully Integrated Gauge Control System
- ▣ Multiple Measurement Ranges Available
- ▣ Sealed For Long Term Reliability

## Maintenance

The gauge is simple to maintain, requiring no special skills or tools. Since the ON-CAL 3 is a non-nuclear gauge, no special licenses are required to maintain the unit.

# MULTI-LAYER FILM & COATING THICKNESS MEASUREMENT SYSTEMS



## Specifications

**Measurement Range:** 0-2mm, 0-5mm, 0-10mm,  
0-20mm, 0-50mm

**Linearity:** Within  $\pm 0.05\%$  of full scale at 77° F

**Resolution:**  $\pm 0.01\%$  of full scale

**Frequency of Response:** DC to 20 Hz

**S/N Ratio:** Better than 60db

Sensor Temperature drift  $\pm 0.01\%$  of full scale

*AutoZero: On the calender at operating temperature*

**Operating Temperature:**

Sensor: -22° F to 266° F

Connecting Cable: -13° F to 185° F

Converter Electronics: 32° F to 122° F

## Principles of Operation

ON-CAL 3 utilizes a precision eddy current sensor to measure distance to the calender roll surface. The gauge zero point reference (automatically determined) is when the precision sealed rollers are riding on the bare calender roll surface. When the calendered material passes under the precision rollers it displaces the entire assembly, including the eddy current transducer, by the thickness of the calendered material.

The eddy current sensor measures the new distance to the calender roll, which is typically steel, through the non-conductive calendered material. The gauge provides a very linear analog signal representing the thickness of the measured material. The eddy current sensor does not detect the non-conductive materials, hence it can measure through plastic and rubber calendered webs.

The dual roller mechanical design is fully articulated and faithfully tracks over roll imperfections and is self-cleaning in normal operation.

## Engagement

The gauge is raised automatically via the electromechanical mounting mechanism when the calender stops and is lowered after a transport lag at calender start after the calendered web is past the gauge.

**FACTS, Inc.** is the leader in calender gauge control, as well as overall process line control solutions. **FACTS** has provided systems worldwide to world class manufacturers in the tire and rubber, conveyor belting, power transmission, and hose industries.

**FACTS, Inc.** routinely provides new and existing process lines with complete electronic control systems and integrated HMI. Controls provided include, but are not limited to: temperature, speed and pressure control; sequence control; drive and heater systems; profile measurement and control.

**FACTS, Inc.** offers you experience at your fingertips with 24/7 support via Internet or modem.

**FACTS, Inc.** provides the tools to control your bottom line. Contact us today.



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**FACTS, Inc.**

2737 Front Street

Cuyahoga Falls, Ohio 44221

T: (330) 928 2332

F: (330) 928 3018

www.facts-inc.com